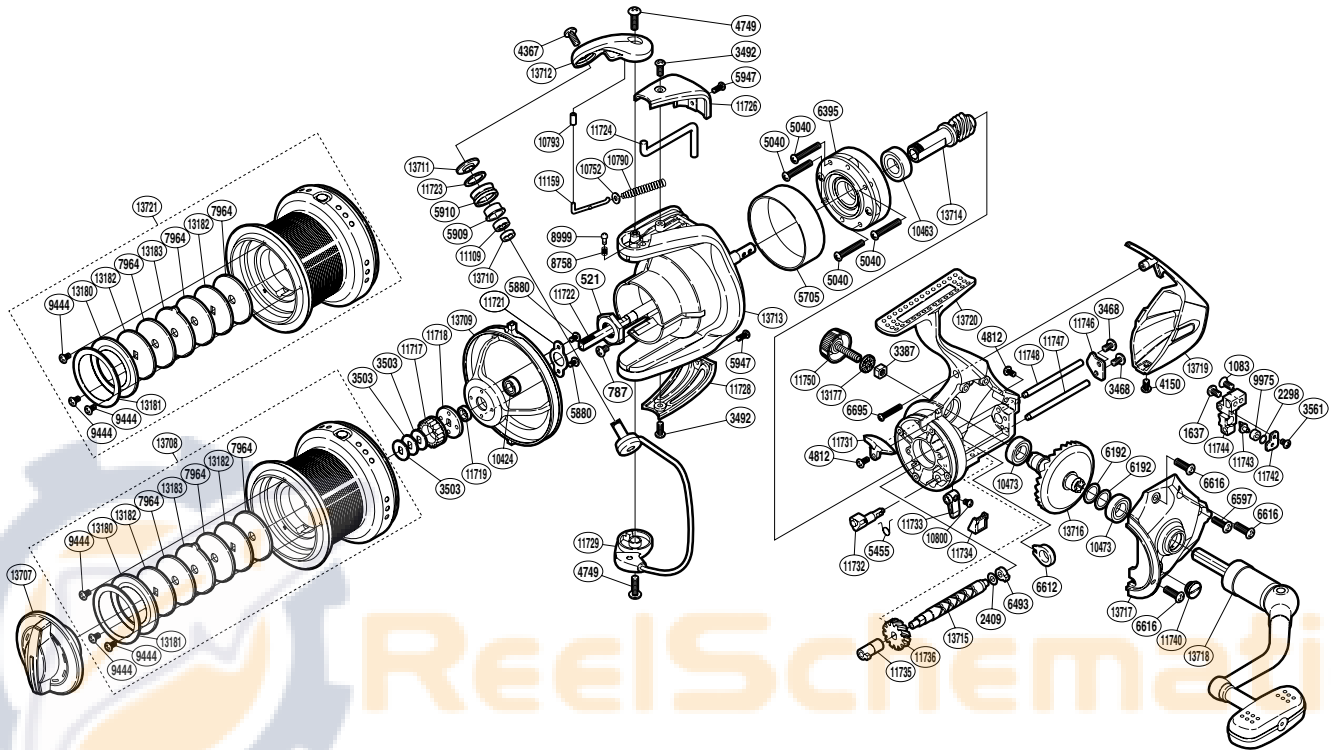


# SHIMANO

ULTEGRA CI4 XSA SA-RB

ULCI4-4500XSA



Please note that the number of adjusting washers may not be the same as shown in the exploded views. (1SH124500G) (Adjustment will vary with each individual product.)

Part No.	Description	Part No.	Description	Part No.	Description
RD 0521	Rotor Nut	RD 8758	Click Spring	RD11742	Oscillating Pawl Retainer
RD 0787	Screw	RD 8999	Click Pin	RD11743	Oscillating Pawl
RD 1083	Screw	RD 9444	Screw	RD11744	Oscillating Slider
RD 1637	Screw	RD 9975	Oscillating Slider Bushing	RD11746	Worm Shaft Retainer
RD 2298	Spacer	RD10424	Ball Bearing	RD11747	Oscillating Guide B
RD 2409	Spacer	RD10463	Ball Bearing	RD11748	Oscillating Guide A
RD 3387	Handle Screw Lock	RD10473	Ball Bearing	RD11750	Handle Screw Cap
RD 3468	Screw	RD10752	Bail Spring Guide A Support	RD13177	Handle Screw Cap Spacer
RD 3492	Screw	RD10790	Bail Spring	RD13180	Seal Plate A
RD 3503	Spool Washer	RD10793	Bail Arm Collar	RD13181	Seal Plate B
RD 3561	Screw	RD10800	Screw	RD13182	Key Washer
RD 4150	Screw	RD11109	Ball Bearing	RD13183	Eared Washer
RD 4367	Screw	RD11159	Bail Spring Guide A	RD13707	Drag Knob
RD 4749	Screw	RD11717	Spool Support A	RD13708	Spool Assembly
RD 4812	Screw	RD11718	Spool Support B	RD13709	Line Safety Guard
RD 5040	Screw	RD11719	Line Safety Guard Washer	RD13710	Bearing Spacer
RD 5455	Anti-Reverse Cam Spring	RD11721	Bearing Retainer	RD13711	Line Roller Washer
RD 5705	Roller Clutch Ring	RD11722	Main Shaft	RD13712	Bail Arm
RD 5880	Screw	RD11723	Line Roller Spacer	RD13713	Rotor
RD 5909	Line Roller Bushing	RD11724	Bail Trip Lever	RD13714	Pinion Gear
RD 5910	Line Roller	RD11726	Bail Spring Cover	RD13715	Worm Shaft
RD 5947	Screw	RD11728	Bail Hold Support Guard	RD13716	Drive Gear
RD 6192	Washer	RD11729	Bail Assembly	RD13717	Side Cover
RD 6395	Roller Clutch Assembly	RD11731	Bail Trip Strike	RD13718	Handle Assembly
RD 6493	Worm Bushing (rear)	RD11732	Anti-Reverse Cam	RD13719	Rear Protector
RD 6597	Screw	RD11733	Anti-Reverse Lever	RD13720	Body
RD 6612	Bushing	RD11734	Anti-Reverse Lever Cover		
RD 6616	Screw	RD11735	Worm Bushing (front)		
RD 6695	Screw	RD11736	Idle Gear		
RD 7964	Drag Washer	RD11740	Oil Cap	RD13721	Spare Spool Assembly